

Part Number: PU060-42141-P1

Kit Contents

Item #	Quantity Req'd.	Description
1	2	Front Door Sill (w/logo)
2	2	Rear Door Sill (w/graphic)

Hardware Bag Contents

Item #	Quantity Req'd.	Description

Additional Items Required For Installation

Item #	Quantity Req'd.	Description
1		
2		
3		

Conflicts

None

Recommended Tools

Personal & Vehicle Protection	Notes
None	
Special Tools	Notes
None	
Installation Tools	Notes
Clean Cloth/Rag/Lint Free	
Masking Tape	
Tape Measure / Scale	
Special Chemicals	Notes
Cleaner	VDC Approved Cleaner or Soap and Water Mixture
	Alcohol & Water

General Applicability

All Models (Gas & Hybrid)

Recommended Sequence of Application

Item #	Accessory
1	
2	
3	
4	

*Mandatory

Vehicle Service Parts (may be required for reassembly)

Item #	Quantity Req'd.	Description
1		
2		
3		

Legend

 **STOP:** Damage to the vehicle may occur. Do not proceed until process has been complied with.

 **OPERATOR SAFETY:** Use caution to avoid risk of injury.

 **CAUTION:** A process that must be carefully observed in order to reduce the risk of damage to the accessory/vehicle and to ensure a quality installation.

 **TOOLS & EQUIPMENT:** Used in Figures calls out the specific tools and equipment recommended for this process.

 **REVISION MARK:** This mark highlights a change in installation with respect to previous issue.

 **SAFETY TORQUE:** This mark indicates that torque is related to safety.



Care must be taken when installing this accessory to ensure damage does not occur to vehicle. The installation of this accessory should follow approved guidelines to ensure a quality installation. These guidelines can be found in the "Accessory Installation Practices" document.

This document covers such items as:-

- Vehicle Protection (use of covers and blankets, cleaning chemicals, etc.).
- Safety (eye protection, rechecking torque procedure, etc.).
- Vehicle Disassembly/Reassembly (panel removal, part storage, etc.).
- Electrical Component Disassembly/Reassembly (battery disconnection, connector removal, etc.).

Please see your Toyota dealer for a copy of this document.

1. Check Kit Contents



- a. Check kit for content and damage.

2. Installation Preparation



- a. The door sill protector and door sill surface temperature must be between 15°C and 43°C (60°F and 109°F)
- b. Do not touch or allow debris or contaminants to come into contact with the adhesive backing before installation.

3. Clean Front Mounting Area

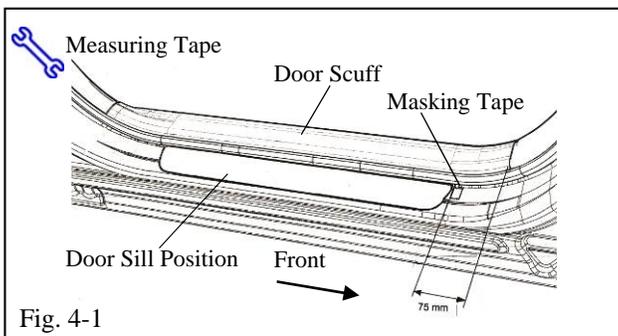
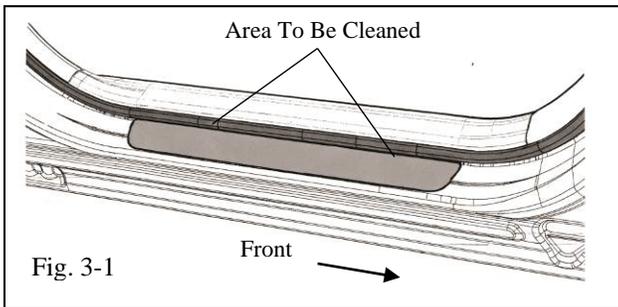


- a. Open front door of vehicle.
- b. Clean and degrease front door sill where protector is to be located with VDC Approved Cleaner or Soap & Water Mixture (Fig. 3-1).
- c. Clean area with a clean, dry, lint free cloth with alcohol and water mixture.

4. Installation of Front Door Sill Protector



- a. The front door sill protector is a universal part for both right-hand and left-hand front doors (right-hand shown).
- b. Apply a piece of masking tape on the door sill 75mm (3") from front seam of door scuff (Fig. 4-1).



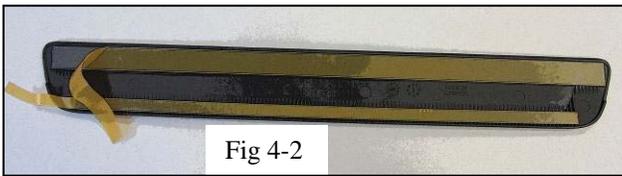


Fig 4-2

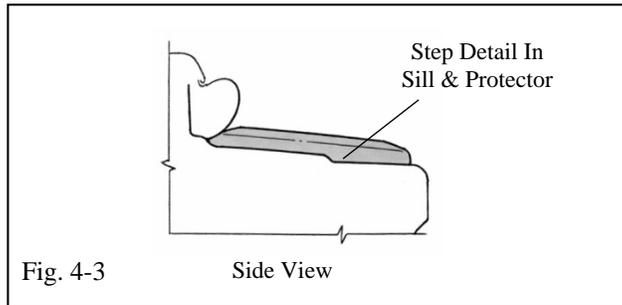


Fig. 4-3

Side View

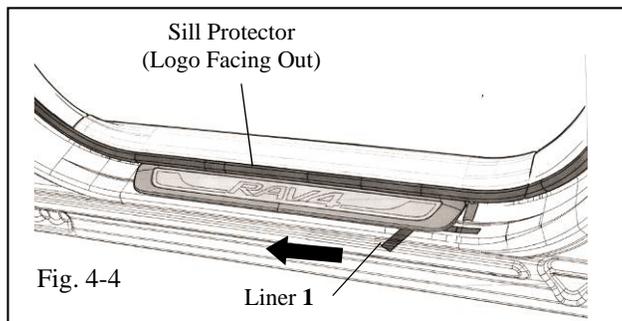


Fig. 4-4

Sill Protector
(Logo Facing Out)

Liner 1

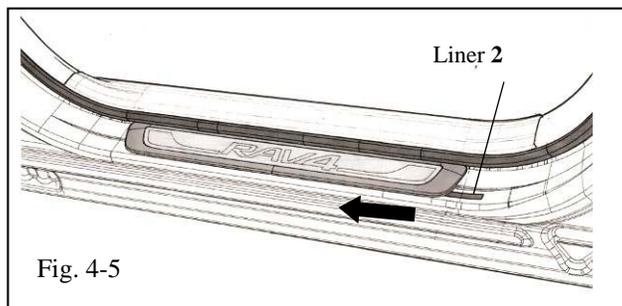


Fig. 4-5

Liner 2

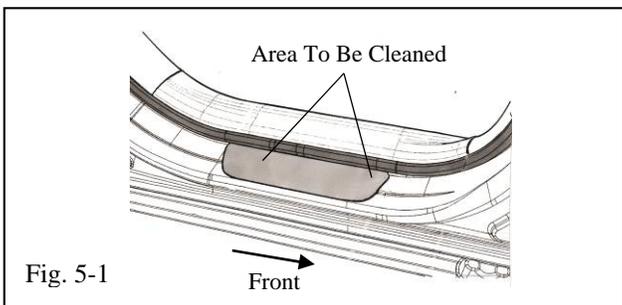


Fig. 5-1

Area To Be Cleaned

Front

- c. Using tape Liner 1, peel back liner 50 to 75mm (2 to 3 inches) and position liner under and outward (Fig. 4-2).
- d. Position protector and ensure end step detail matches step detail in sill and is touching edge of masking tape, tack peeled corner down (Fig. 4-3).



NOTE: Logo has to be facing outwards as shown (Fig. 4-4).

- e. While holding protector in position and Liner 1 facing under and outward, pull in direction of arrow to remove tape (Fig. 4-4).
- f. Still holding the protector in position, pull tape Liner 2 in direction of arrow to remove tape (Fig. 4-5).
- g. Press down firmly on door sill protector along tape lengths to ensure complete adhesion to bumper.
- h. Repeat for other side of vehicle.

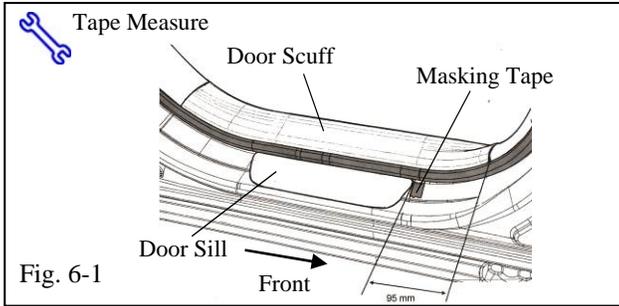
5. Clean Rear Mounting Area



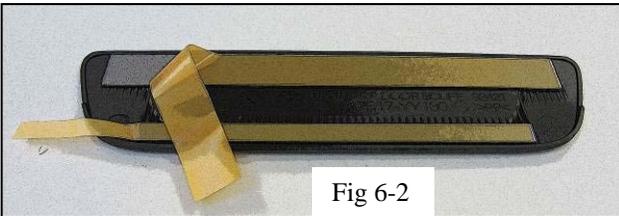
- a. Open rear door of vehicle.
- b. Clean and degrease rear door sill where protector is to be located with VDC Approved Cleaner or Soap & Water Mixture (Fig. 5-1).
- c. Clean area with a clean, dry lint free cloth with alcohol and water mixture.

6. Installation of Rear Door Sill Protector

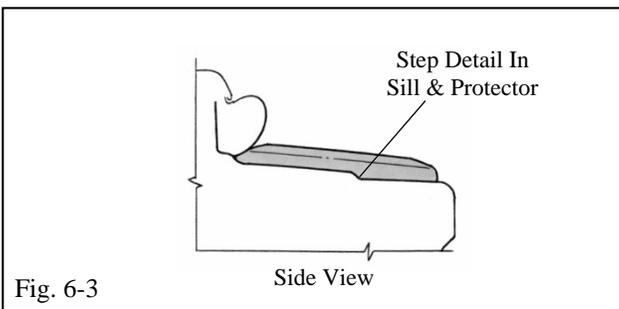
- a. The rear door sill protector is a universal part for both right-hand and left-hand rear doors (right-hand shown).



- b. Position piece of masking tape 95mm (3 3/4") from front seam of door scuff (Fig. 6-1).

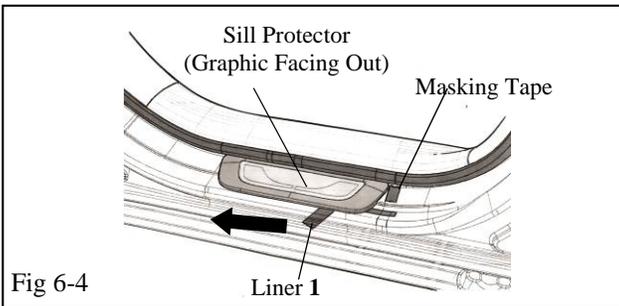


- c. Using tape Liner 1, peel back liner 50 to 75mm (2 to 3 inches) and position liner under and outward (Fig. 6-2)
- d. Position protector and ensure end step detail matches step detail in sill and is touching edge of masking tape, tack peeled corner down (Fig. 6-3).

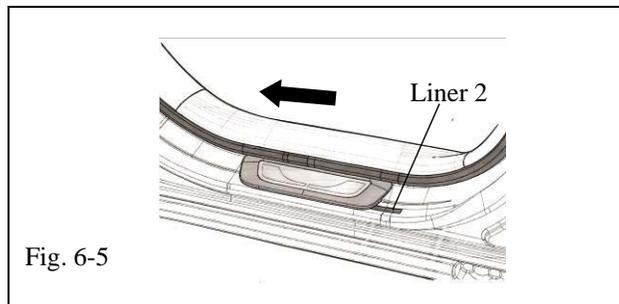


NOTE: Logo has to be facing outwards as shown (Fig. 6-4).

- e. While holding protector in position and Liner 1 facing under and outward, pull in direction of arrow to remove tape (Fig. 6-4).



- f. Still holding the protector in position, pull tape Liner 2 in direction of arrow to remove tape (Fig. 6-5).



- g. Press down firmly on door sill protector along tape lengths to ensure complete adhesion to bumper.
- h. Repeat for other side of vehicle.

7. Complete Installation

- a. Once installation of both front and rear door sill are complete, remove the masking tape used to locate the parts.
- b. Remove the blue protective liner off the top of the part (Fig. 7-1).

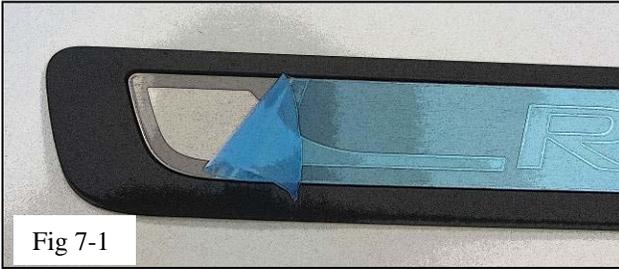


Fig 7-1

Checklist - these points **MUST** be checked to ensure a quality installation.

Check:

Look For:

Accessory Function Checks

- Proper Adhesion
- Proper Part Alignment
- Excessive Gaps To Sill
- Remove Protective Film

Part should be securely attached to vehicle.
Ensure no damage (including scuffs and scratches) was caused during the installation process.